REPORT OF THE 1912 INSPECTION OF THE PITTSBURGH TEST FENCE,

INCLUDING THE REPAINTING TESTS AND THE NEW TESTS.



SCIENTIFIC SECTION

HENRY A. GARDNER, Director

PAINT M'F'RS ASSOCIATION OF THE UNITED STATES PHILADELPHIA, PA.



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THE GETTY RESEARCH

REPORT OF THE 1912 INSPECTION OF THE PITTSBURGH TEST FENCE, INCLUDING THE REPAINTING TESTS AND THE NEW TESTS.

An inspection of the Pittsburgh Test Fence was made on August 29, 1912.

Repainting Tests. The first set of panels examined were those which were painted in December, 1907, and exposed in January, 1908. All of those white-pine panels in this test, that were painted white, were prepared for repainting in May, 1910, the surface of each being lightly sand-papered and brushed to remove loosely adhering soot or dirt. The paints used in the repainting tests were all contained in original sealed and labeled packages, having been kept under lock and key in a storage vault for nearly three years and being part of the supply that was originally used in the painting of the panels in December, 1907.

FENCE COMMITTEE.*

Mr. Alfred C. Rapp, Chairman Test Fence Committee, Pittsburgh Branch, Master Painters' Association of Pennsylvania.

Mr. John Dewar, Member Fence Committee, Pittsburgh Branch, Master Painters' Association of Pennsylvania.

Dr. J. H. James, Chairman Carnegie Technical Schools' Fence Committee.

Mr. Henry A. Gardner, Assistant Director, The Institute of Industrial Research, Washington, D. C.

Most of these paints were found in good condition when the packages were opened. Some of the single pigment pastes, however, which had been kept in the old-style wooden packages, were found to be hard and lumpy. Leakage of the oil was probably responsible for this result.

Reductions, Application, and Drying. plication of the first repainting coat of paint, a reduction of one-half pint of turpentine and onehalf pint of linseed oil to one gallon of paint was used, with an equivalent amount in the case of the white pastes which were broken up previous to reduction, with 4½ gallons of oil to 100 pounds of paste. In certain cases, where the surfaces of the old paints were very hard, a somewhat higher reduction was used, depending upon the judgment of the practical master painter to make such reduction as was needed. The penetration of the paints into the wood was excellent in nearly every case, and the drying proceeded rapidly. The second repainting coat was applied without reduction, six days after the first coat. This coat dried very well within twenty-four hours after application. The paints were applied to the panels without removing them from the fence.

<u>Results of Inspection</u>. When white paints are exposed to atmospheric conditions such as are found in Pittsburgh and cities of great industrial activity, rapid darkening often ensues. This con-

dition is illustrated in the photographic reproductions herein and is recorded on the attached detail inspection chart.

Those white paints made of lead pigments and zinc oxide, with or without a moderate percentage of inert pigments such as barytes, asbestine, etc., are in generally good condition, having withstood for over two years a severe weather test, without showing any decided indications of failure. One of the most noticeable features of the tests is the generally superior condition of the repainted panels, as contrasted with the appearance of the paints originally applied to the new wood, after they had been exposed but one year. The singlepigment paints, some of which presented darkened and checked surfaces previous to repainting, are showing in most cases magnification of these defects. A detailed report of the condition of each panel is attached.

Inspection of New Tests. The tests which were painted and exposed early in June, 1909, consisting largely of various combinations of lithopone with other white pigments, were also inspected on August 29th, by the same committee inspecting the repainting tests. Although the inspection was made almost entirely from the panels painted white, it was generally observed that the tinted paints were in a better state of preservation.

Considering the period of time over which these new tests have been exposed, it is fair to say that excellent results have been obtained with those white paints made of a high percentage of the lead and zinc pigments in combination, or of a high percentage of lead and zinc pigments combined with a moderate percentage of the inert pigments.

Attention is called to the detail photographs presented with this report, which show in a general way the condition of the test panels at the time of inspection. It is to be noted, however, that it is not always possible to illustrate by photographic means the true color values or surface conditions presented by the various paints. On this account the reader is advised not to give too much consideration to the illustration, but to weigh carefully the appended report of conditions at inspection when forming a conclusion as to the value of the various formulas.

PITTSBURGH TEST FENCE.

PAINTED DECEMBER, 1907. EXPOSED JANUARY, 1908. REPAINTED MAY, 1910.

TABLE OF RESULTS OF INSPECTION AUGUST, 1912.

WHITE-PINE * PANELS PAINTED WHITE.

		FORMULAS.																
Formula No.	Panel No.	Basic Carbonate White Lead.	Zinc Oxide,	Basic Sulphate White	Zinc Lead,				Inert Pigmeuts.				REPORT OF INSPECTION.					Formula No.
			1	Lead.	White.	Calcium Carbonate.	Calcium Sulphate.	Magnesium Silicate.	Barium Sulphate.	Silica.	Blanc Fixe.	Chalking.	Checking.		Condition.	Remarks.		
1	2	% 30	% 70	%	%	<u>%</u>	_%	%	_%		%	Slight	Some lateral check-	Fairl	y good	Surface dark	2	1
2 3 4	4 6 8	50 20 48.5	50 50 48.5	20		10 3.0		=				Heavy Considerable Considerable	ing. Medium None. Slight.	Good	y good	Lighter surface than No. 1	4 6 8	2 3 4
6 7	10 12 14	37	50 64 63					26	36			Considerable Medium Medium	Some lateral Medium Slight lateral check- lng.	Poor.	y good	White surface Dark surface Medium white surface	10 12 14	5 6 7
9	16 18		48 73			2				14 25		Heavy Medlum	Slight Considerable lateral		••••	Medium white surface Brittle, scaly, transparent surface	16 18	8 9
10 11 12 13 14	20 22 24 26 28	44 50 60 25	46 50 34 27 25	60 20		5 3 5	6%	Inert Pig	ment.			Medium	checking. Slight None Slight None Slight	Fairl Good Very	y goodgoody	White surface. White. Fairly white. White surface Fairly white.	20 22 24 26 28	10 11 12 13 14
15 16 17 18 19 20 33 34 35 36 37 38 39 40 45 46 47	30 32 34 36 38 40 168 172 173 174 175 176 177 178 169 170 171	20 33 40 75 67.0 15 38.95 37.51 100 100 100	40 33 40 25 25 19.5 30 33.58 25.87 90 61 100	75 25 4.81 7.84 ————————————————————————————————————	30	10.0 10.0 19.48 20.36 ————————————————————————————————————		3 3.5	34 13 1.59 4.21 39	30 1.59 4.21	4	Medium Heavy Medium Medium Medium Medium Considerable Very slight Heavy Medium Medium None Considerable Heavy Slight Very slight	Some lateral checking. Medium Slight. Slight. None. Slight. Medium None. None. Heavy Considerable Heavy alligatoring. Medium None. Medium None. Medium Considerable.	Fairly Good Good Fair. Very Good Fair. Good Good Fair. Poor. Fairly Good Fair. Poor.	y good	White surface White White Surface much darkened Very white surface Darkened Surface dark and rough White Fairly white surface Darkened surface with mottled appearance. Much darkened Darkened Fairly white Surface darkened since last inspection Surface darkened and slightly rough Scaling pronounced	30 32 34 36 38 40 168 172 173 174 175 176 177 178 169 170	15 16 17 18 19 20 33 34 35 36 37 38 39 40 45 46 47

^{*} Panels 171, 173, 174, 175, 177—yellow pine.

Pure Linseed Oil used in all Paints.



PITTSBURGH TEST FENCE. NEW TESTS—EXPOSED JUNE, 1909.

TABLE OF RESULTS OF INSPECTION AUGUST, 1912.

WHITE-PINE PANELS PAINTED WHITE-THREE-COAT WORK.

		FORMULAS.																	
Formula No.	Panel No.	Basic Carbonate White Lead.	ate Zinc e Oxide.	Basic Sulphate	Precipitate	Zine	Litho-	l date	Inert Pigments.							nspection.	Panel No.	Formula No.	
				White Lead.	White Lead.	Lead.	pone.	Calcium Carbonate.	Silica.	Asbes- tine.	China Clay,	Barytes.	Blanc Fixe.	Chalking.	Checking.	General Condition.	Remarks.		
1	1	%		% 45	%	%	% 40	% 15	%	%	%	%	%				Disintegrated	1	1
2 3 4	$\begin{bmatrix} 2\\ 3\\ 4 \end{bmatrix}$		45	45			40 45	10	15								Disintegrated	3	3 4
er N. 5	5 6		40	45			$ \begin{array}{c c} & 45 \\ & 40 \\ & 35 \end{array} $	10 20								Disintegrated	6	5	
l lett	8 9	50		50		36	36			2 2 9	8 8	$\begin{array}{c} 4\\4\\12\end{array}$		Medium Heavy	None Heavy, scaled	Very good	Very white surface	8 9	8 9
10 10 10	10 11 12	28	36 55 55	28						$\begin{bmatrix} \frac{2}{3} \\ \frac{8}{3} \end{bmatrix}$	8	4 7	7	Medium Considerable	Heavy, scaled Slight Considerable	Fair	. Slightly darkened		10 11 12
13 14 14 14 14 14 14 14 14 14 14 14 14 14	12 13 14 15 16 17 18		60 30	30			30 30	10 10		3			7			Very good	Very white Disintegrated Disintegrated		13 14
☐ 15 ≥ 16 □ 17				60			30 100 100			10				Heavy	Heavy	Poor	Disintegrated	1 7 7	15 16 17
18 19 19		33	33				17 33		17			Heavy	Considerable lateral checking.	Poor	Transparent	18	18		
$=$ $\frac{20}{21}$	20 21	34 100	33								33			Very slight	Considerable Heavy Medium	Poor	Semi-transparentSemi-transparentSurface very rough and darkened	20	20 21
22 23 24 24	22 23 24	100		100		100								Very heavy	Slight	Poor	Fairly white surface	23	22* 23 24
25 26 27* 28 29 30 31 32 33 34 35	25 26 27 28 29	100			100	100								Heavy Medlum	Slight	Good	Fairly white surface	25 26	25 26 27*
		100 24	45	13						18				Slight Medium	Slight	Very poor	Rough, darkened surface	28 29	28 29 30
	30 31 32	45 45 45					$\begin{vmatrix} 40 \\ 40 \\ 35 \end{vmatrix}$	15	15	20				Heavy	Considerable Deep	Poor	Slightly dark	31	31 32
	33 34 35	50 75 50		25 50			36					12		Medlum Medium	Considerable Medium Heavy	Poor	Dark and rough	33 34	33 34 35
36	36								100							Poor	second chalking.†	1	36

* This white lead made by the Cylinder Process without the use of acetic acid.

N. B.—Notice is called to the fact that White Lithopone Paints, when exposed to the weather, have not given satisfactory service upon wooden surfaces. For interior use, however, Lithopone Paints have proved highly satisfactory and very durable. Experiments with White Lithopone Paints, made up with special oils and vehicles designed to withstand exterior exposure, are under way.

INSPECTION MADE ONLY ON WHITE PAINTS.

TINTED PAINTS ALL IN SUPERIOR CONDITION TO SAME FORMULAS IN WHITE.

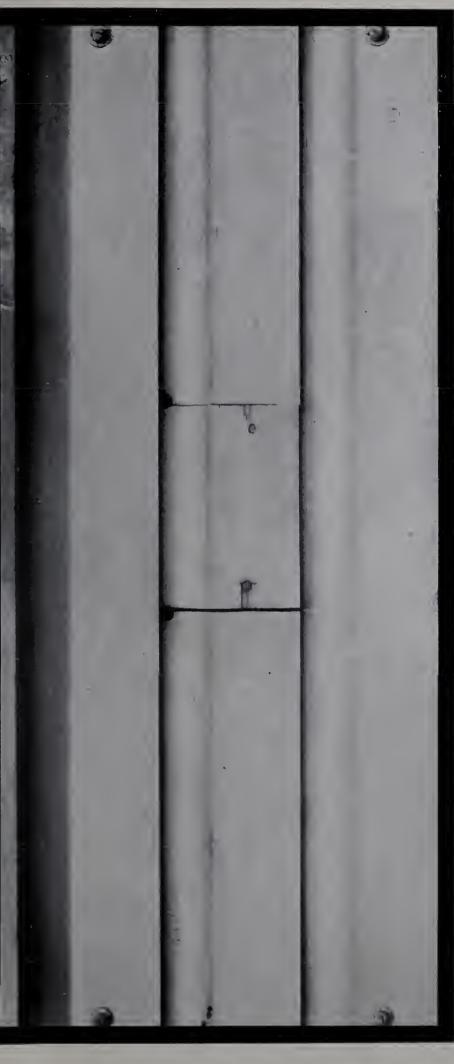
† In the Pittsburgh district, after the initial chalking of a paint has progressed, there is observed in some instances a darkened surface. This darkened surface is often removed to a great extent by the progressive chalking, or so-called "second chalking period," through which a paint will sometimes go.

Pure Linseed Oil used in all Paints.







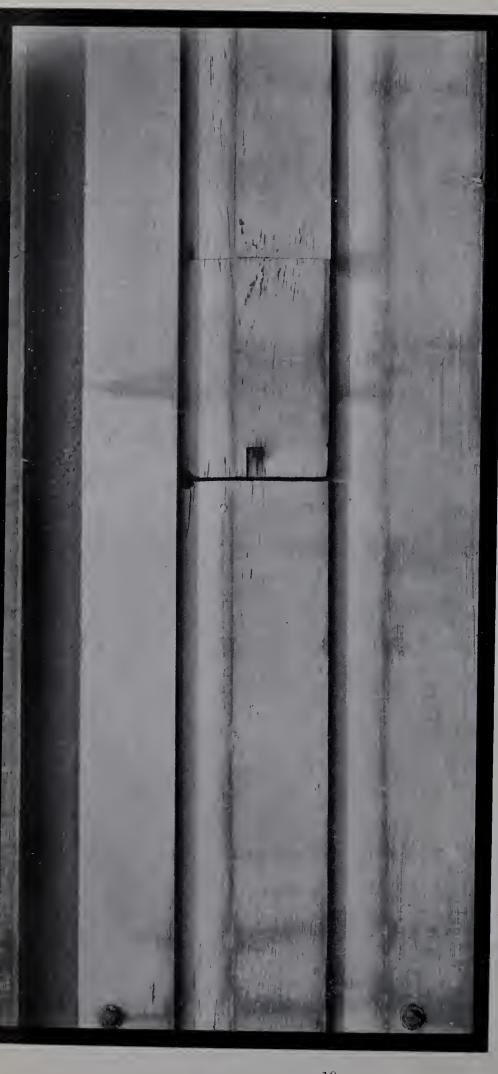


Formula No. 1

Test Panel No. 2

Results of Inspection, Aug. 29, 1912: Chalking: Slight Checking: Some lateral checking Condition: Fairly good Remarks: Surface dark %02 10%

Basic Carbonate-White Lead......Zinc Oxide.....

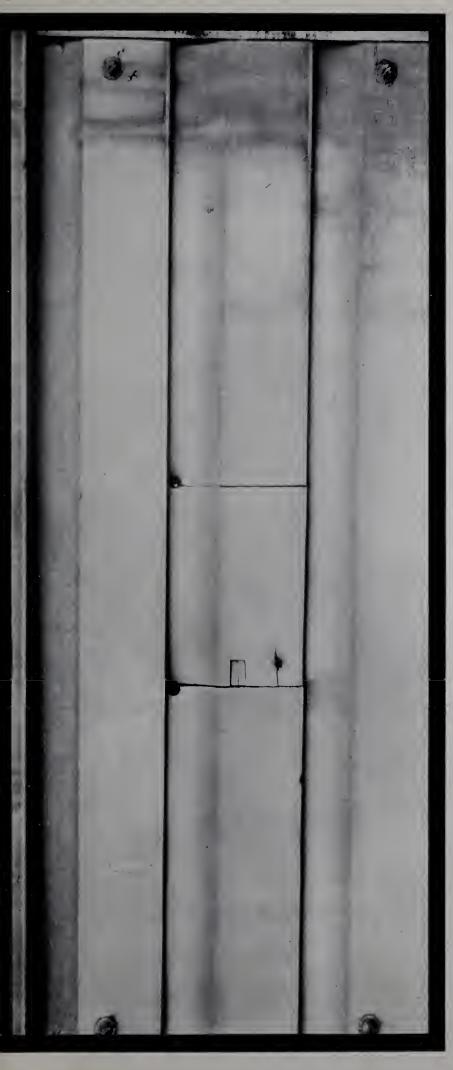


Formula No. 2

Test Panel No. 4

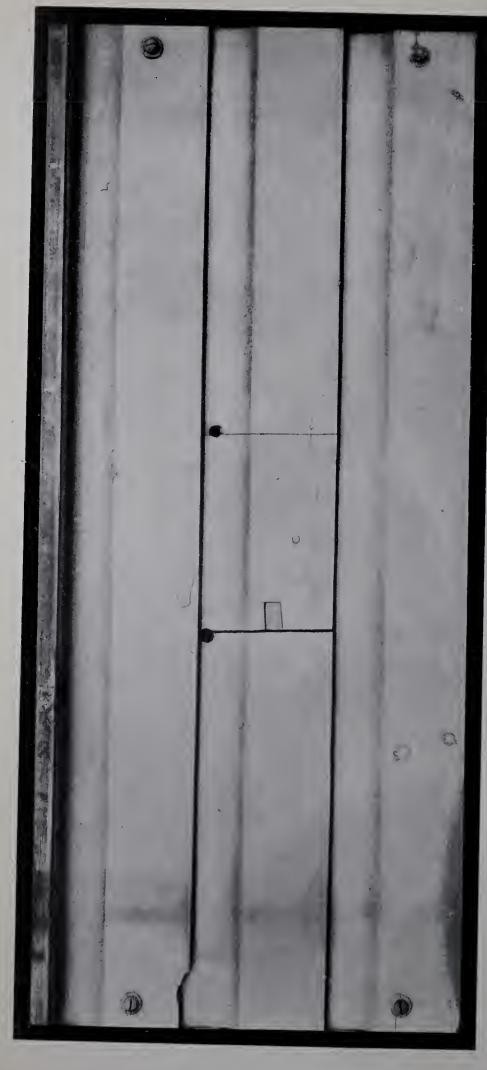
Basic Carbonate-White Lead......

Results of Inspection, Aug. 29, 1912; Chalking: Heavy Checking: Medium Condition: Fairly good Remarks: Lighter surface than No. 1 20% 20% 100%



Test Panel No. 6 Formula No. 3

Results of Inspection, Aug. 29, 1912; Chalking: Considerable Checking: None Condition: Good Remarks: Fairly white surface Basic Carbonate-White Lead.....
Zine Oxide......
Basic Sulphate-White Lead.....



Test Panel No. 8

Formula No. 4

Results of Inspection. Aug. 29, 1912: Chalking: Considerable Checking: Slight Condition: Good Remarks: White surface 48.5% 48.5% 3.0%

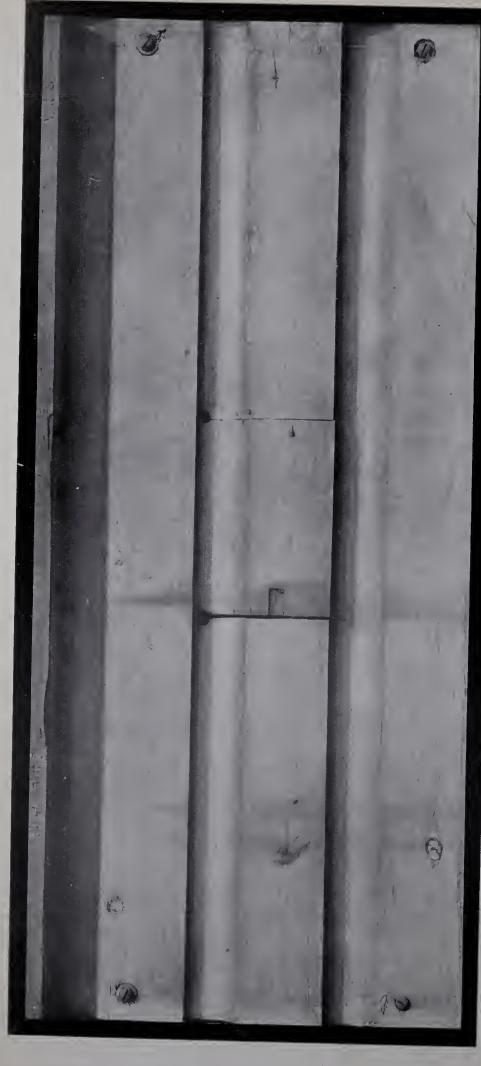
100.00%



Formula No. 5

Test Panel No. 10

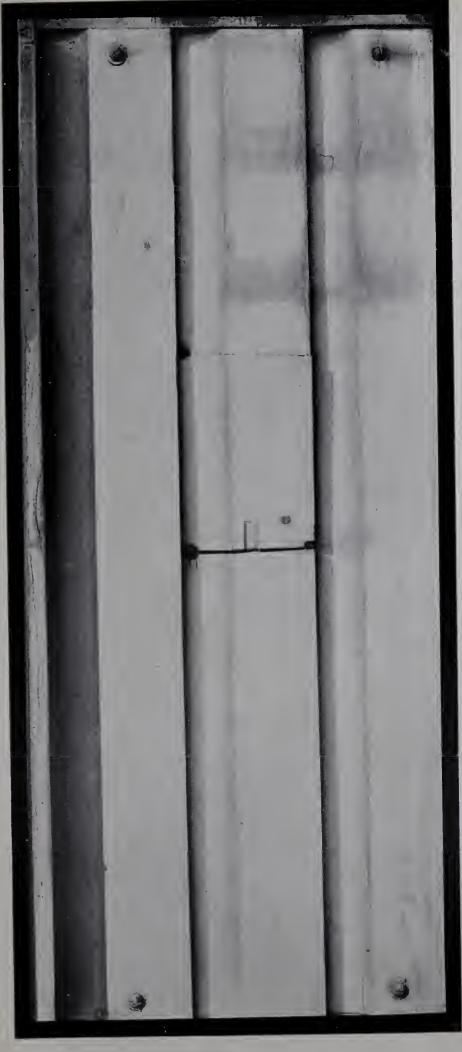
Results of Inspection, Aug. 29, 1912 Chalking: Considerable Checking: Some lateral checking Condition: Fairly good Remarks: White surface	
Basie Carbonate-White Lead 22% Zinc Oxide 50% Calciun Carbonate 2% Magnesium Silicate 26% 100%	



Formula No. 6

Test Panel No. 12

Results of Inspection, Aug. 29, 1912; Chalking: Medium Checking: Medium Condition: Poor Remarks: Dark surface



Formula No. 7 Test Panel No. 14

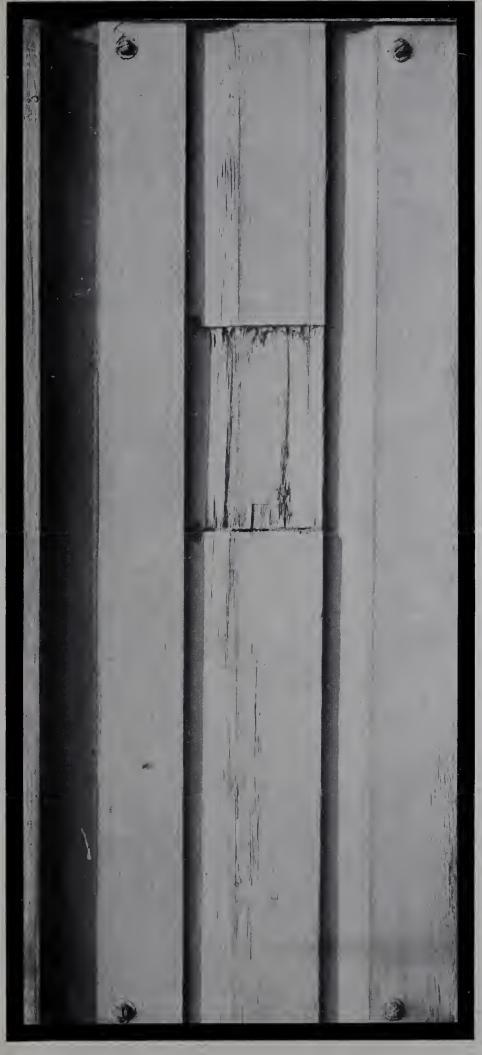
37% Results of Inspection, Aug.	(3% Chalking: Medium checking: Slight bytoml checki
Basic Carbonate-White Load	Zinc Oxide



Formula No. 8

Test Panel No. 16

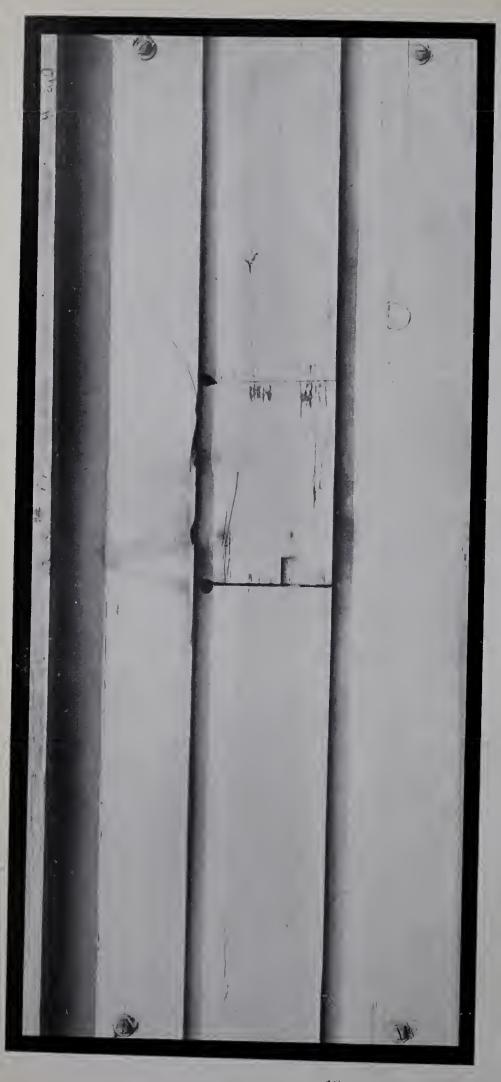
Results of Inspection, Aug. 29, 1912: Chalking: Heavy Checking: Slight Condition: Good Remarks: Medium white surface 38% 48% 14% Basic Carbonate-White Lead.
Zinc Oxide.....



Formula No. 9

Test Panel No. 18

Results of Inspection, Aug. 29, 1912:
Chalking: Medium
Checking: Considerable lateral checking
Condition: Poor
Remarks: Brittle, scaly, transparent surface

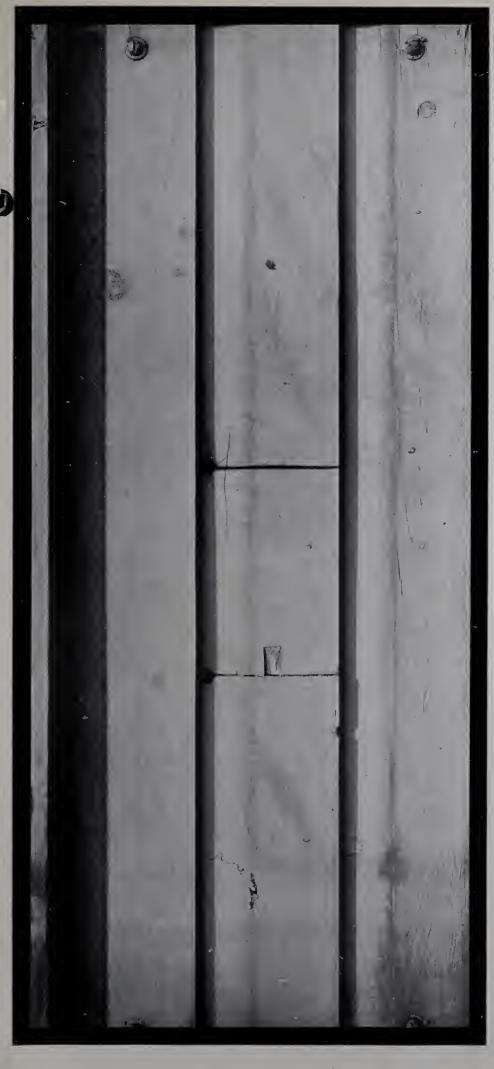


Formula No. 10

Test Panel No. 20

Results of Inspection, Aug. 29, 1912; Chalking: Medium Checking: Slight Condition: Good Remarks: White surface Basic Carbonate-White Lead.....

18



Formula No. 11

Test Panel No. 22

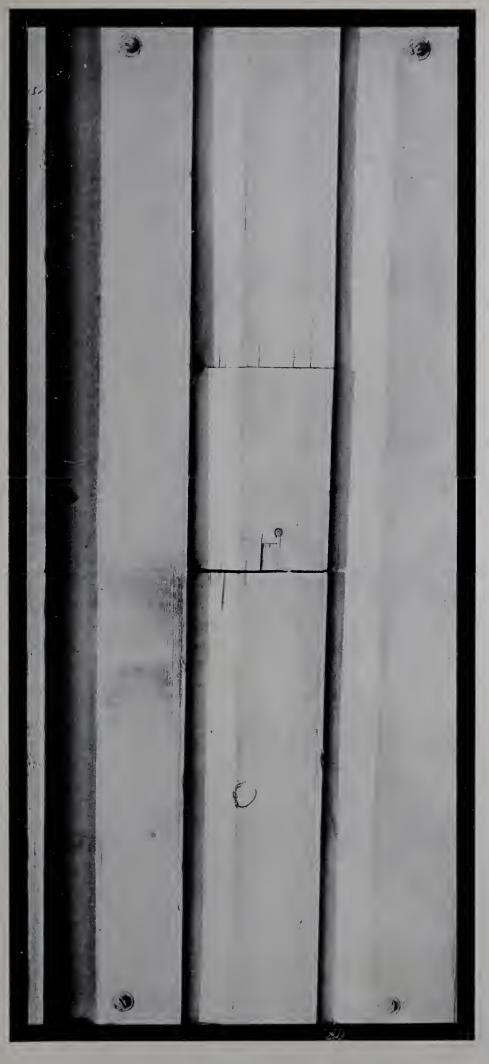
Results of Inspection, Aug. 29, 1912; Chalking: Medium Checking: None Condition: Fairly Good Remarks: White %0% 20%



Formula No. 12

Test Panel No. 24 Basic Carbonate-White Lead.....
Zinc Oxide.....
Inert Pigment.....

... 60% Results of Inspection, Aug. 29, 1912:
Chalking: Heavy
Checking: Slight
Condition: Good
Remarks: Fairly white



Test Panel No. 26 Formula No. 13

Results of Inspection, Aug. 29, 1912: Chalking: Medium Checking: None Condition: Very good Remarks: White surface 60 27% 37% 10%

Basic Sulphate-White Lead......
Zinc Oxide.......
Calcium Carbonate.......
Magnesium Silicate......

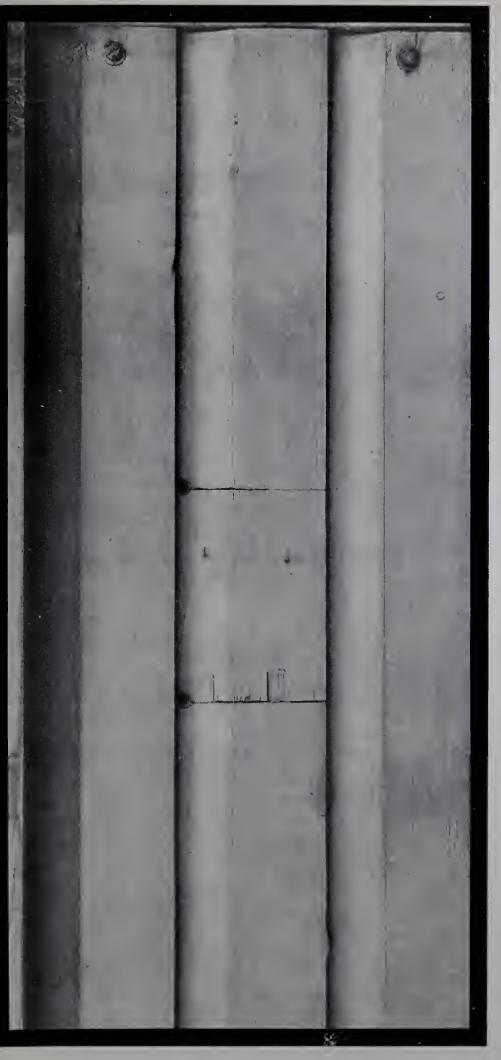


Test Panel No. 28

Formula No. 14

88888 88888

Results of Inspection, Aug. 29, 1912; Chalking: Medium Checking: Slight Condition: Very good Remarks; Fairly white



Formula No. 15

Test Panel No. 30

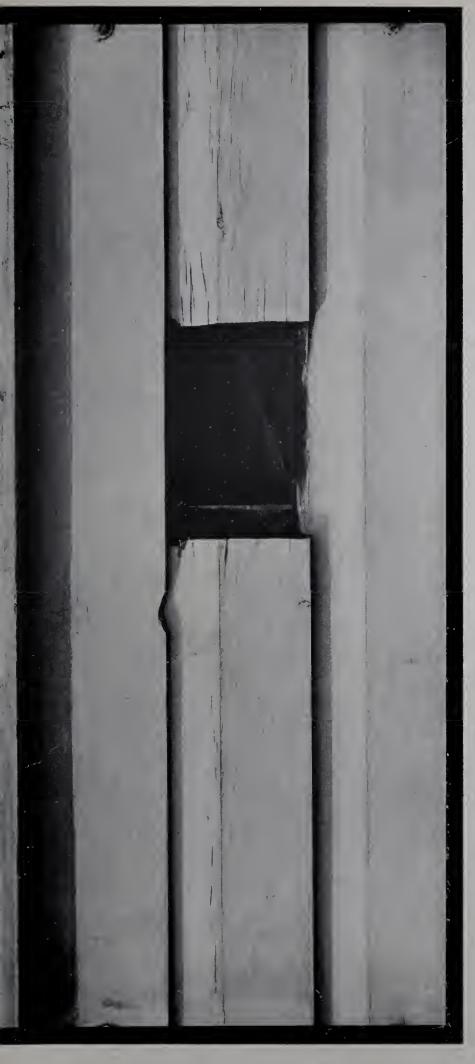
Results of Inspection, Aug. 29, 1912; Chalking: Medium Checking: Some lateral checking Condition: Fairly good Remarks; White surface 204 2088 10888 Basic Carbonate-White Lead......



Formula No. 16

Test Panel No. 32

Results of Inspection, Aug. 29, 1912; Chalking: Heavy Checking: Medium Condition: Good Remarks: White



Formula No. 17

Test Panel No. 34

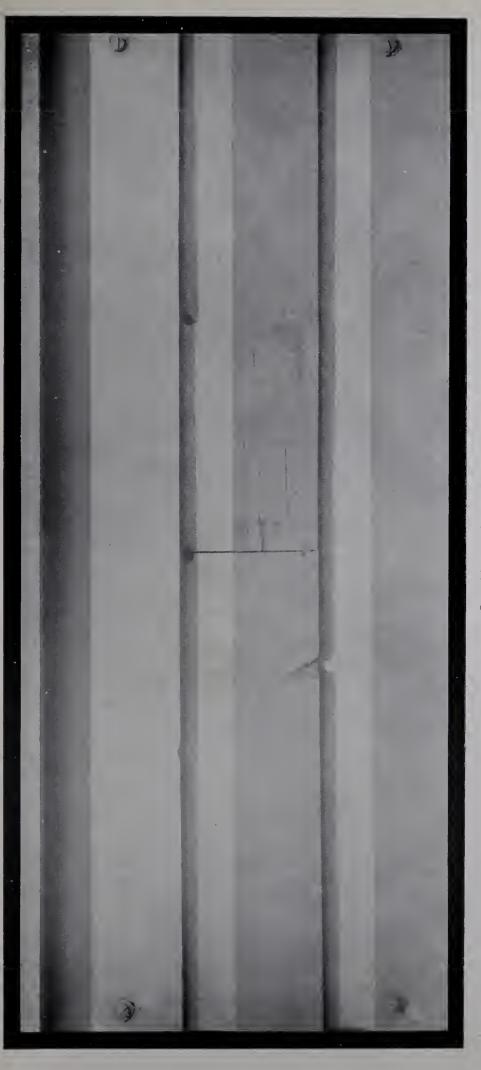
Results of Inspection, Aug. 29, 1912: Chalking: Medium Checking: Slight Condition: Good Remarks: White 404 408 888 44 888 Basic Carbonate-White Lead.....



Formula No. 18

Test Panel No. 36

Results of Inspection, Aug. 29, 1912:
Chalking: Medium
Checking: Slight
Condition: Fair
Remarks: Surface much darkened 100%Basic Carbonate-White Lead......



Formula No. 19

Test Panel No. 38

25% Results of Inspection, Aug. 29, 1912:
75% Chalking: Medium
Checking: None
100% Condition: Very good
Remarks. Very white surface

Zinc Oxide.....Basic Sulphate-White Lead.....

27



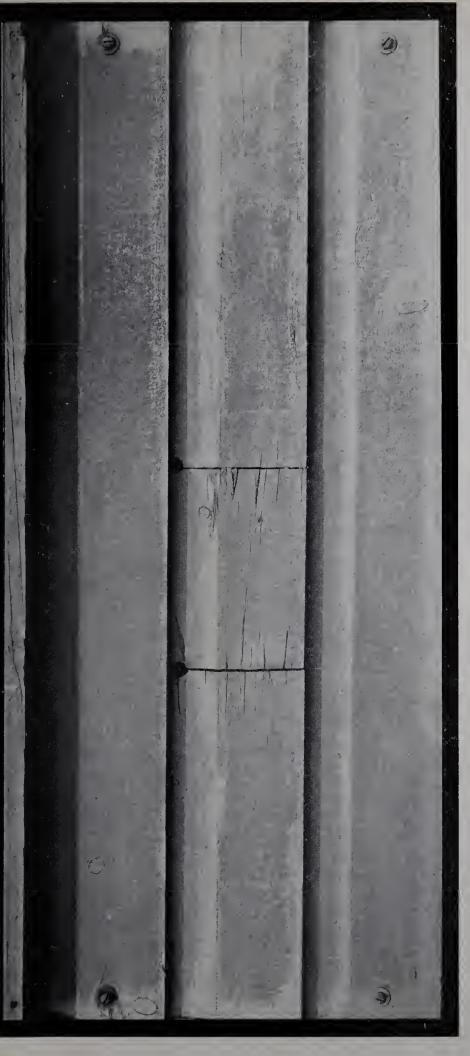
Formula No. 20 Test Panel No. 40

67.0% Results of 1

Basic Carbonate-White Lead......

Results of Inspection, Aug. 29, 1912; Chalking: Considerable Checking: Slight Condition: Good

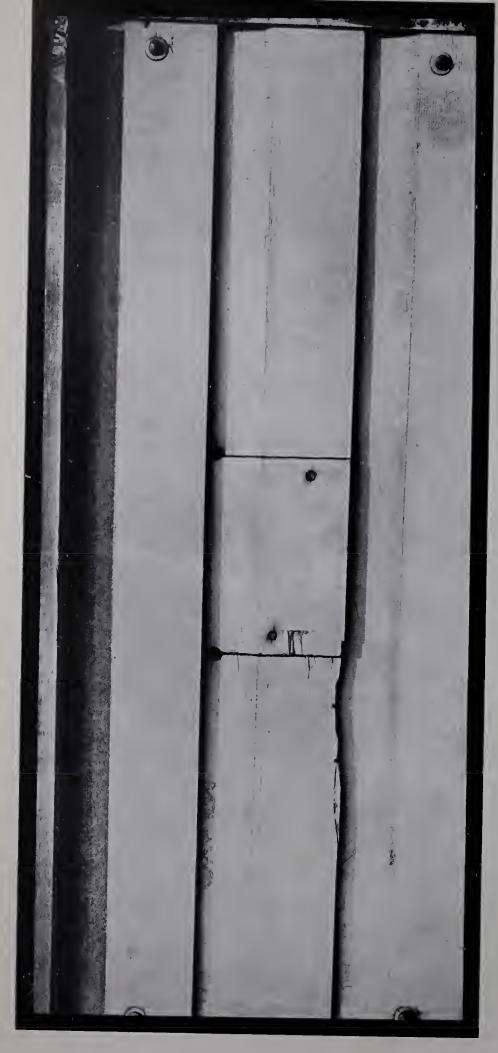
Remarks: Darkened



Formula No. 33

Test Panel No. 168

Results of Inspection, Aug. 29, 1912:	Chalking: Very slight	Checking: Medium	Condition: Fair	Remarks: Surface rough and dark	
Basic Carbonate-White Lead	Zine Oxide30%	Basic Sulphate-White Lead	Silica		2001



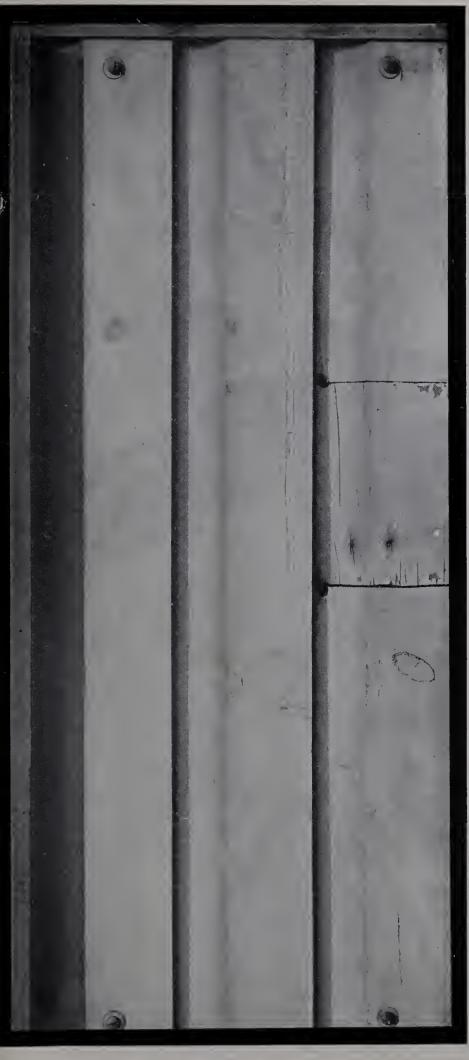
Formula No. 34

Test Panel No. 172

Results of Inspection, Aug. 29, 1912; Chalking: Heavy Checking: None Remarks: White Condition: Good 38.95% 33.58% 4.81% 9.48% .59% Calcium Carbonate..... Barium Sulphate..... Basic Carbonate-White Lead.....

.59%

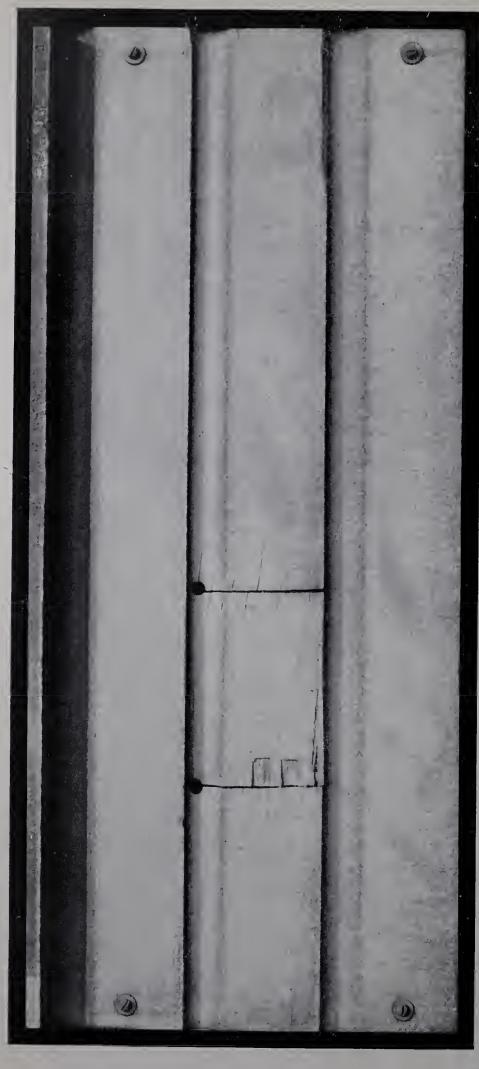




Formula No. 35

Test Panel No. 173

Results of Inspection, Aug. 29, 191	Chalking: Heavy	Checking: None	Condition: Good	Remarks: Fairly white surface	
37.51%	25.87%	7.84%	20.36%	4.21%	4.21%
Basic Carbonate-White Lead	Zine Oxide	Basic Sulphate-White Lead	Calcium Carbonate	Barium Sulphate	Silica

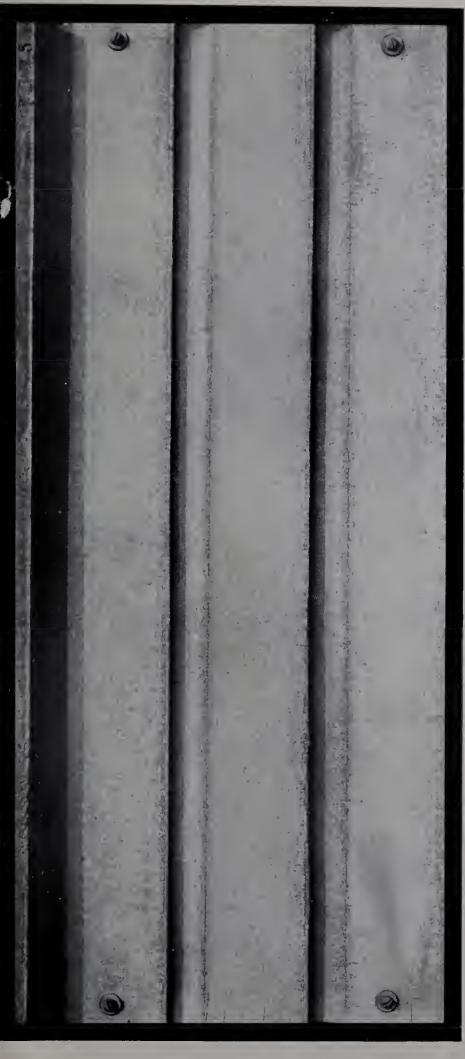


Formula No. 36

Test Panel No. 174

Basic Carbonate-White Lead......

100% Results of Inspection, Aug. 29, 1912:
Chalking: Medium
Checking: Heavy
Condition: Fair
Remarks: Darkened surface with mottled appearance



Formula No. 37

Test Panel No. 175

..... 100% Basic Carbonate-White Lead......

Results of Inspection, Aug. 29, 1912: Chalking: Medium Checking: Considerable Condition: Poor Remarks: Much darkened



Formula No. 38

Test Panel No. 176

Basic Carbonate-White Lead......

Results of Inspection, Aug. 29, 1912: Chalking: None Checking: Heavy alligatoring Condition: Poor Remarks: Darkened 100%

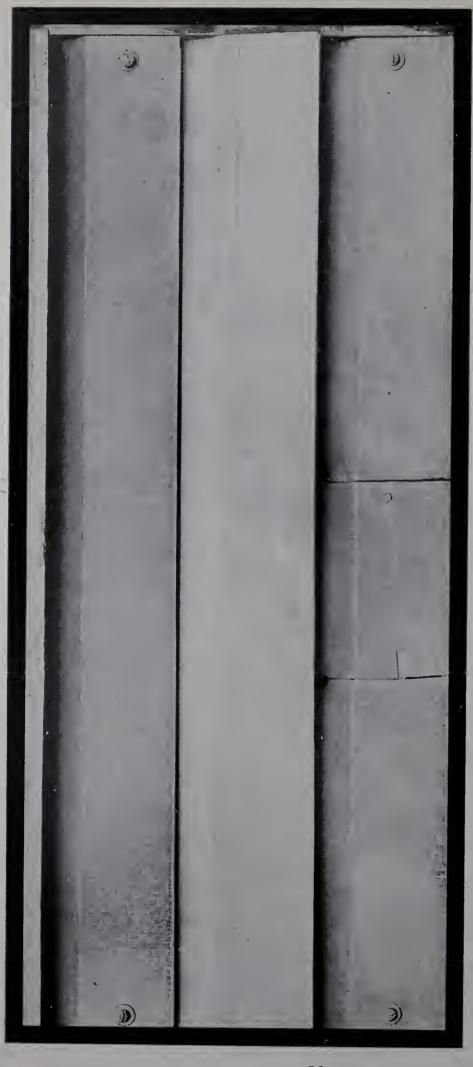


Formula No. 39

Test Panel No. 177

Zinc Lead White.....

Results of Inspection, Aug. 29, 1912: Chalking: Considerable Checking: Medium Condition: Fairly good Remarks: Fairly white 100%



Formula No. 40

Test Panel No. 178

Basic Sulphate-White Lead.....

...... 100% Results of Inspection, Aug. 29, 1912;
Chalking: Heavy
Checking: None
Condition: Good
Remarks: White

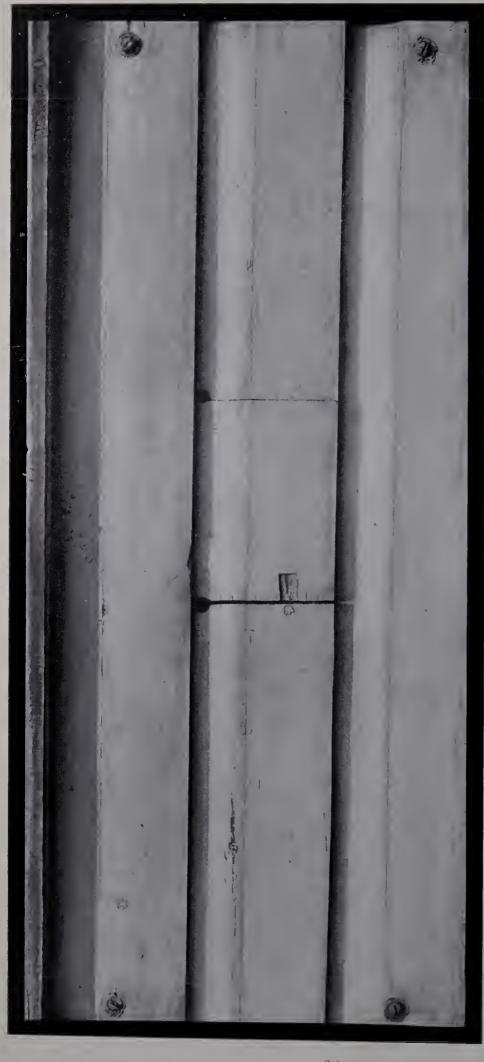
1



Formula No. 45

Test Panel No. 169

Results of Inspection. Aug. 29, 1912:
Chalking: Slight
Checking: Medium
Condition: Fair
Remarks: Surface darkened since last inspection 90%

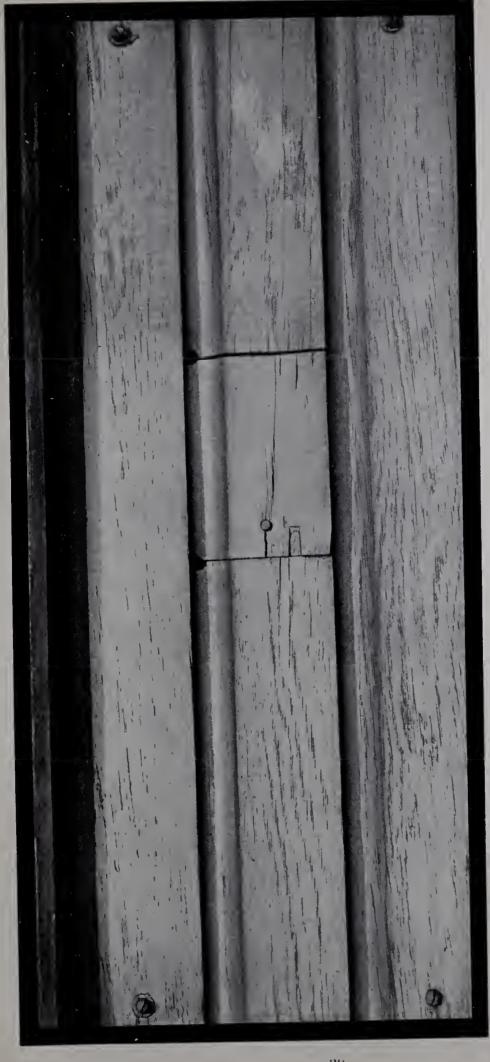


Formula No. 46

Test Panel No. 170

No. 170

Results of Inspection, Aug. 29, 1912;
Chalking: Very slight
Checking: Medium
Condition: Poor
Remarks: Surface darkened and slightly rough 61% 39% 100%



Formula No. 47

Test Panel No. 171

Zine Oxide.....

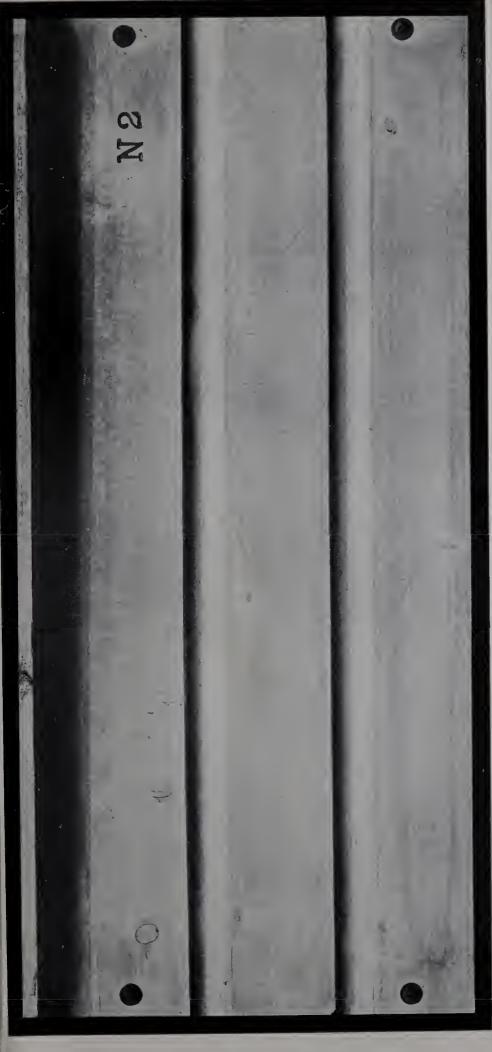
Results of Inspection, Aug. 29, 1912; Chalking: Very slight Checking: Considerable Condition: Poor Remarks; Scaling pronounced ... 100%



Formula No. 1

Test Panel No. 1

Results of Inspection, Aug. 29, 1912:
Chalking: ——
Checking: ——
General Condition: —
Remarks: Disintegrated 45% 40% 15%



Formula No. 2

Test Panel No. 2

Results of Inspection, Aug. 29, 1912:	Chalking:	Checking:	General Condition: —	Remarks: Disintegrated
Basic Sulphate-White Lead45%	Lithopone 40%	Silica 15%		100%



Results of Inspection, Aug. 29, 1912; Chalking: —— Checking: —— General Condition:—— Conarks: Disintegrated Test Panel No. 3 Formula No. 3 45% 10% 10% Zine Oxide.... NEW TESTS



Formula No. 4

Test Panel No. 4

Results of Hispertion, Aug. 59, 1514.	Chalking:		General Condition:	Remarks: Disintegrated
Basic Sulphate-White Lead	Lithopone 45%	Calcium Carbonate		100%



Results of Inspection, Aug. 29, 1912:
Chalking: ——
Checking: ——
General Condition: ——
Remarks: Disintegrated Test Panel No. 5 Formula No. 5 100% NEW TESTS Zine Oxide.....



Formula No. 6

Test Panel No. 6

Results of Inspection, Aug. 29,	Challring
45%	200
Basic Sulphate-White Lead	Lithonone

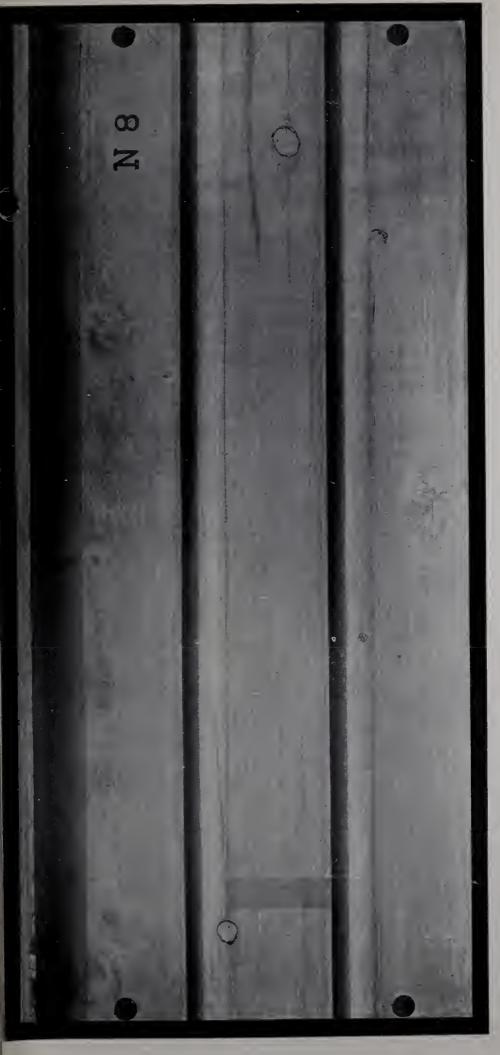
Chalking: ——
Checking: ——
General Condition:—
Remarks: Disintegrated Asbestine



Formula No. 7

Test Panel No. 7

Results of Inspection, Aug. 29, 1912: Chalking: Medium Checking: None General Condition: Very good Remarks: Very white surface \$65 \$68 \$68 \$68 \$68 China Clay......Basic Carbonate-White Lead...... Zine Lead......Xine Lead.....



Formula No. 8

Test Panel No. 8

Results of Inspection, Aug. 29, 1912: Chalking: Heavy, scaled General Condition: Very poor Remarks: Darkened surface caused by lithopone and lead mixture Ashostine Lithopone Barytes Basic Sulphate-White Lead.....



Formula No. 9

Test Panel No. 9

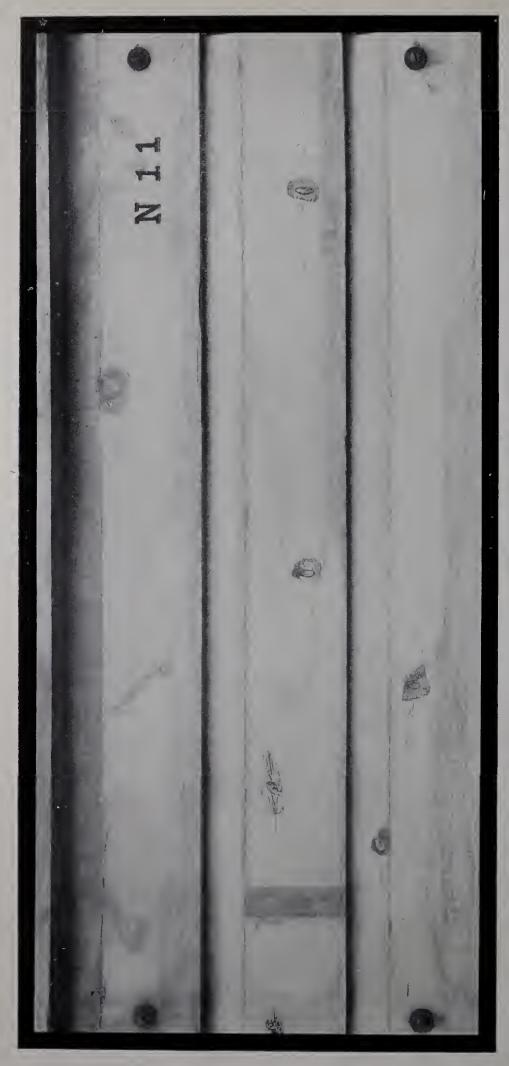
Results of Inspection, Aug. 29, 1912:
Chalking: Heavy
Checking: Heavy. scaled
General Condition: Very poor
Remarks: Darkened surface caused 100% Lithopone Basic Sulphate-White Lead.....



Formula No. 10

Test Panel No. 10

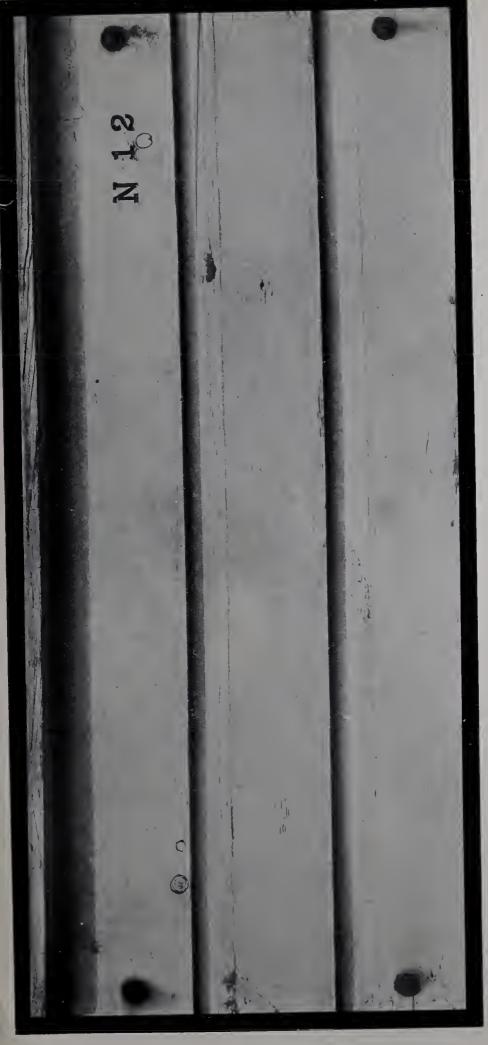
Results of Inspection, Aug. 29, 1912: Chalking: Medium Checking: Slight General Condition: Fair Remarks: Barytes Zine Oxide......Basic Sulphate-White Lead..... China Clay



Formula No. 11

Test Panel No. 11

Results of Inspection, Aug. 29, 1912; Chalking: Considerable Checking: Considerable General Condition: Fair Remarks: Slightly darkened 88888 813 m 1-1-Basic Carbonate-White Lead..... BarytesBlanc Fixe. Asbestine Zinc Oxide.....



Formula No. 12

Test Panel No. 12

Results of Inspection, Aug. 29, 1912:	Chalking: Considerable	Checking: None	Designed Vous white	Kemans, very wine
Blanc Pixe		Basic Sulphate-White Lead	Asbestine	Barytes C./o



Formula No. 13

Test Panel No. 13

Results of Inspection, Aug. 29, 1912:
Chalking: ——
Checking: ——
General Condition: —
Remarks: Disintegrated 30% 10%



Formula No. 14

Test Panel No. 14

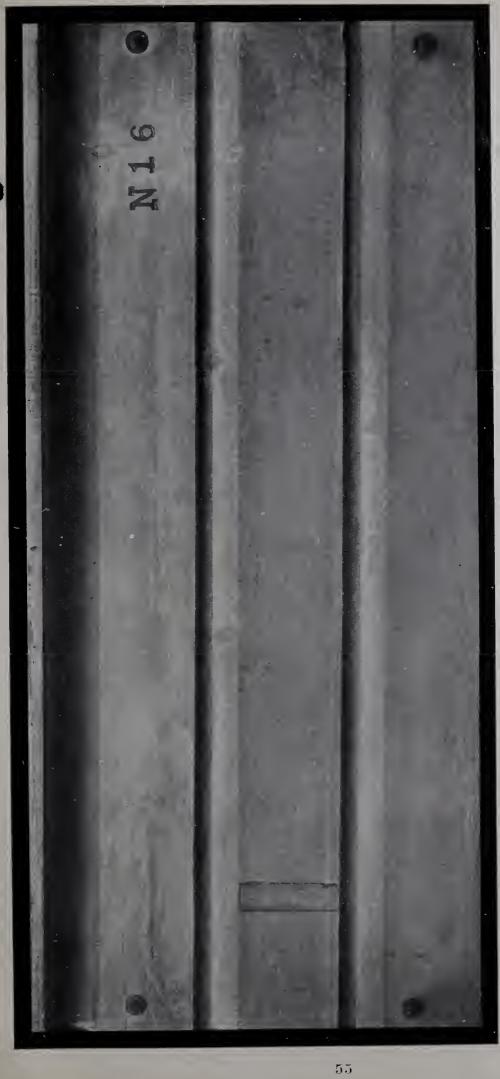
30% Results of Inspection, Aug. 29, 1912:	Chalking: ——		General Condition: —	Domayle . Disintegrated
Zine Oxide	Basic Sulphate-White Lead	Lithopone 30%	Calcium Carbonate	



Formula No. 15

Test Panel No. 15

Results of Inspection, Aug. 29, 1912: Chalking: Heavy Checking: Heavy General Condition: Poor Remarks: —— 60% 30% 10%% Basic Sulphate-White Lead.....



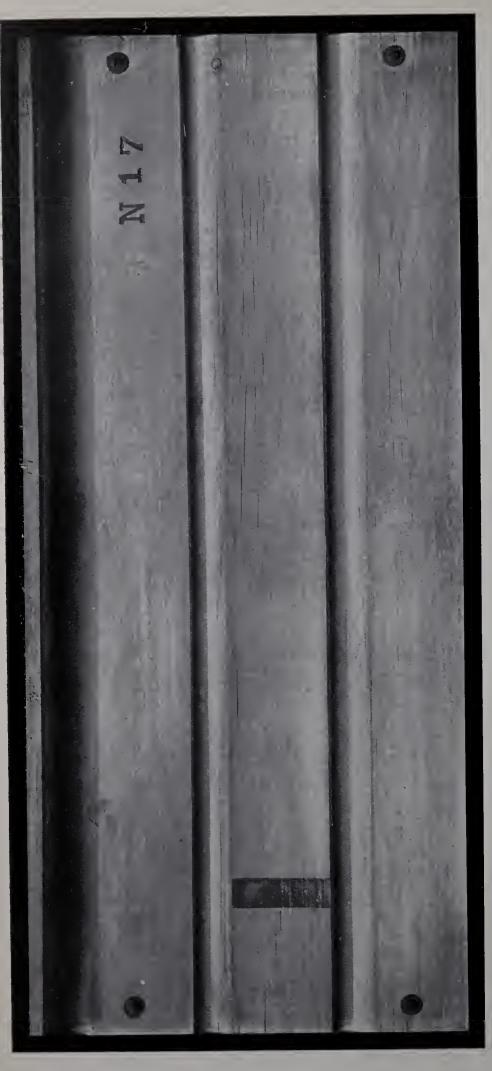
Formula No. 16

Test Panel No. 16

..... 100%

Lithopone

Results of Inspection, Aug. 29, 1912;
Chalking: ——
Checking: ——
General Condition: ——
Remarks: Disintegrated



Formula No. 17

Test Panel No. 17

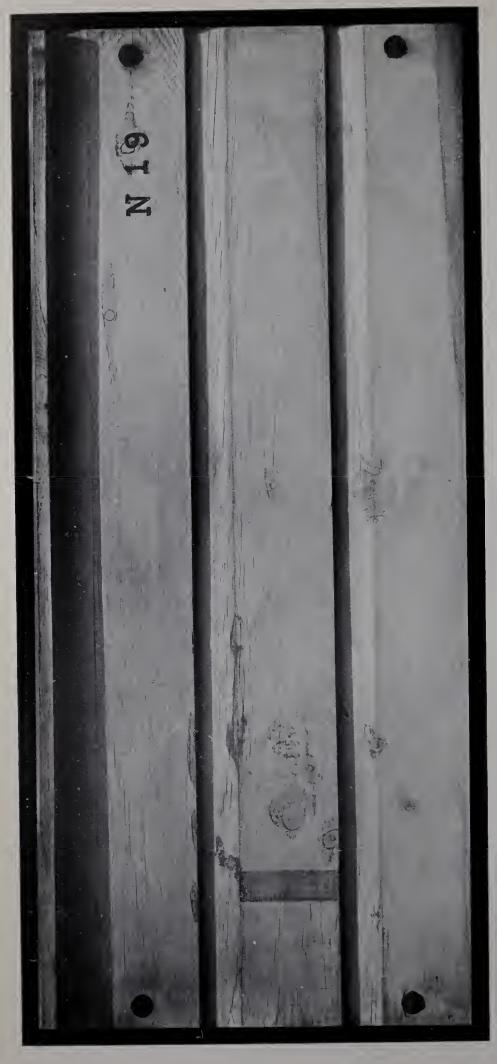
Lithopone ...



Formula No. 18

Test Panel No. 18

Results of Inspection, Aug. 29, 1912:	Chalking: Heavy Chalking: Considerable lateral checking	CHECKING: CONSIDERADE ACCIAL CHECKING	General Condition: Foor	Remarks: Transparent
Basic Carbonate-White Lead33%	Zine Oxide	Siliea	China Clay 11%	



Formula No. 19

Test Panel No. 19

Results of Inspection, Aug. 29, 1912: Chalking: Slight Checking: Considerable General Condition: Poor Remarks: Semi-transparent %%% 833% 833% Basic Carbonate-White Lead......Zinc Oxide......



Formula No. 20

Test Panel No. 20

Results of Inspection, Aug. 29, 1912: Chalking: Very slight Checking: Heavy General Condition: Poor Remarks: Semi-transparent Basic Carbonate-White Lead......

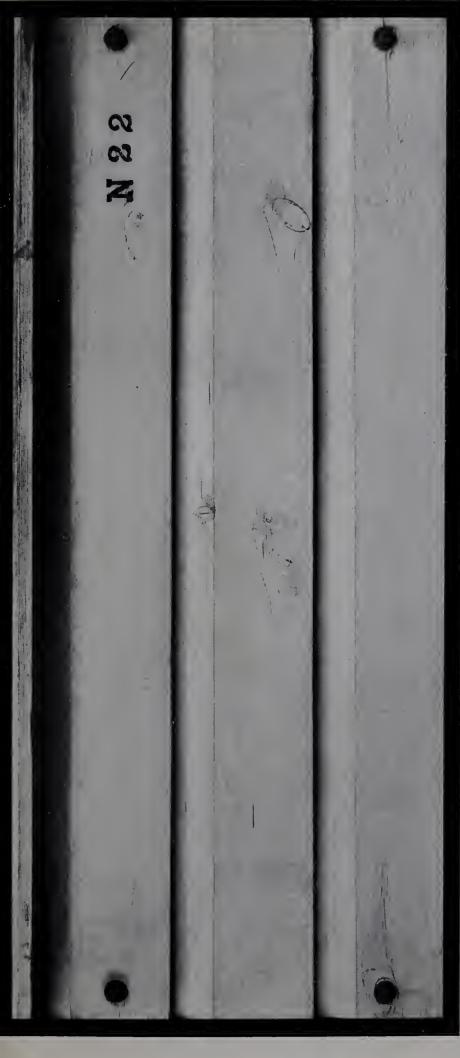


Formula No. 21

Test Panel No. 21

Basic Carbonate-White Lead.....

Chalking: Medium
Checking: Medium
Checking: Medium
General Condition: Poor
Remarks: Surface very rough and darkened



Formula No. 22

Test Panel No. 22

Zine Lead.....

Results of Inspection, Aug. 29, 1912: Chalking: Medium Checking: Slight General Condition: Fair Remarks: Fairly white surface 100%



Formula No. 23

Test Panel No. 23

Basic Carbonate-White Lead.....

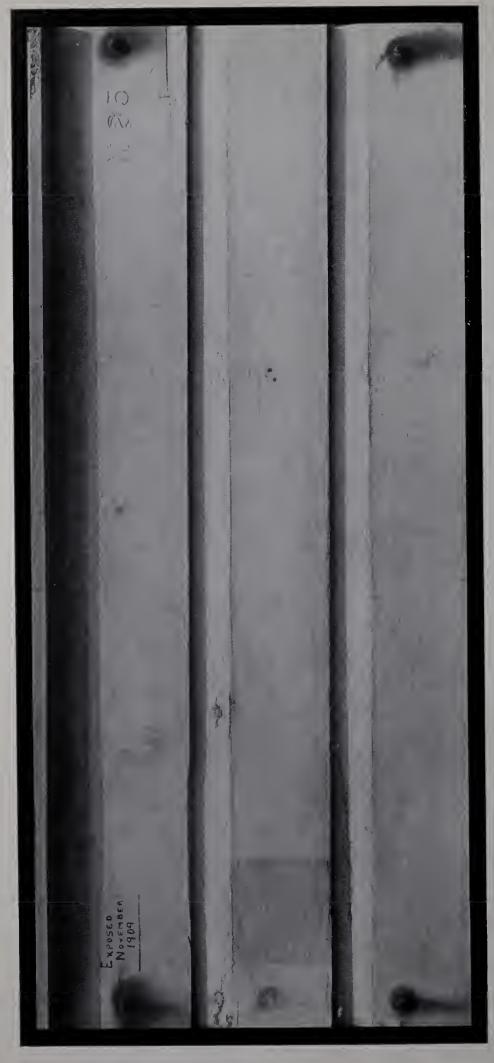
....... 100% Results of Inspection, Aug. 29, 1912:
Chalking: Very heavy
Checking: Heavy
General Condition: Poor
Remarks: Surface very rough and da



Formula No. 24

Test Panel No. 24

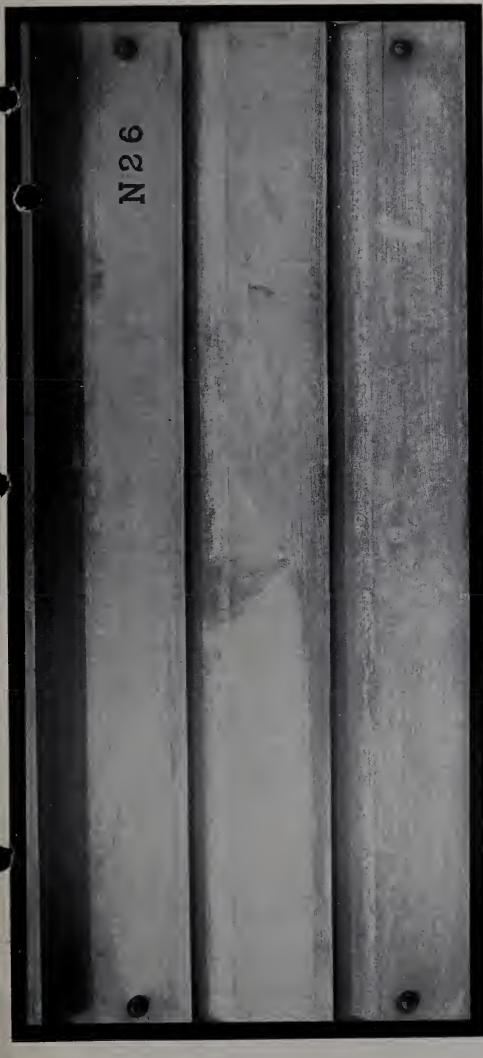
Basic Sulphate-White Lead.....



Formula No. 25

Test Panel No. 25

Results of Inspection, Aug. 29, 1912: Chalking: Heavy Checking: Slight General Condition: Good Remarks: Fairly white surface



Formula No. 26

Test Panel No. 26

Results of Inspection, Aug. 29, 1912: Chalking: Medium Checking: Medium General Condition: Poor Remarks: Rough, darkened surface

Precipitated White Lead......

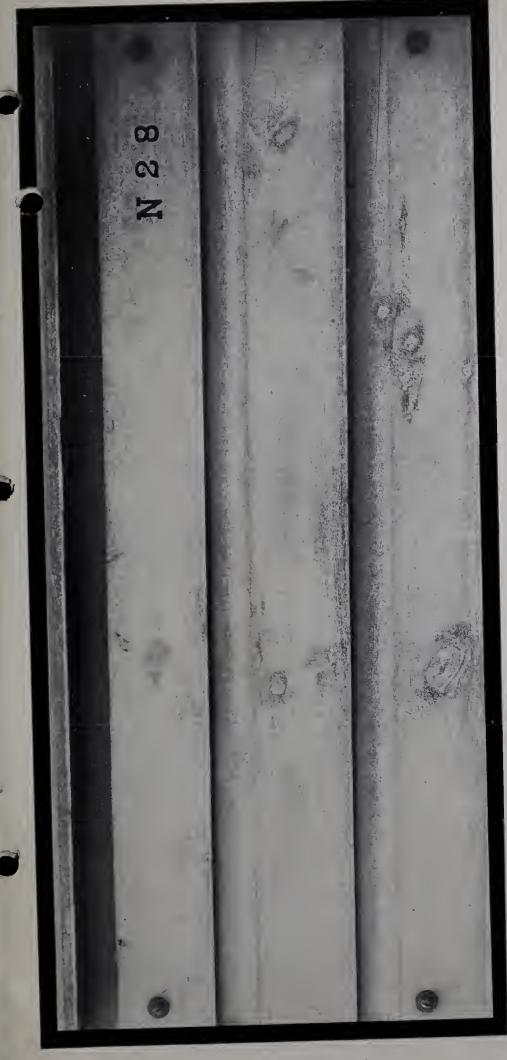


Formula No. 27

Test Panel No. 27

(This white lead made by the cylinder process without the use of acetic acid.)

Results of Inspection, Aug. 29, 1912:
Chalking: Considerable
Checking: Slight
General Condition: Good
Remarks: White surface with granula



Formula No. 28

Test Panel No. 28

.... 100% Results of Inspection, Aug. 29, 1912:
Chalking: Slight
Checking: Deep
General Condition: Very poor
Remarks: Rough, darkened surface

Basic Carbonate-White Lead.....



Formula No. 29

Test Panel No. 29

-White Lead	45% Chalking: Medium	13%	18% General Condition: Good	Bomarks Vory white
	Zine Oxide	Basic Sulphate-White Lead	Asbestine	

100%

(E)



Formula No. 30

Test Panel No. 30

Results of Inspection, Aug. 29, 1912: Chalking: Heavy Checking: Considerable General Condition: Poor Remarks: Slightly dark 45% 40% 15% 83

100%



Formula No. 31

Test Panel No. 31

Results of Inspection, Aug. 29, 1912: Chalking: Heavy Checking: Considerable General Condition: Poor Remarks: Slightly dark Basic Carbonate-White Lead.....

(H)

70



Formula No. 32

Test Panel No. 32

Results of Inspection, Aug. 29, 1912; Chalking: Heavy Checking: Deep General Condition: Fair Remarks: Dark and rough 3558 3058 3058 100% Basic Carbonate-White Lead.....



Formula No. 33

Test Panel No. 33

Results of Inspection, Aug. 29, 1912: Chalking: Medium Checking: Considerable General Condition: Poor Remarks: Dark and rough Asbestine Lithopone Basic Carbonate-White Lead......

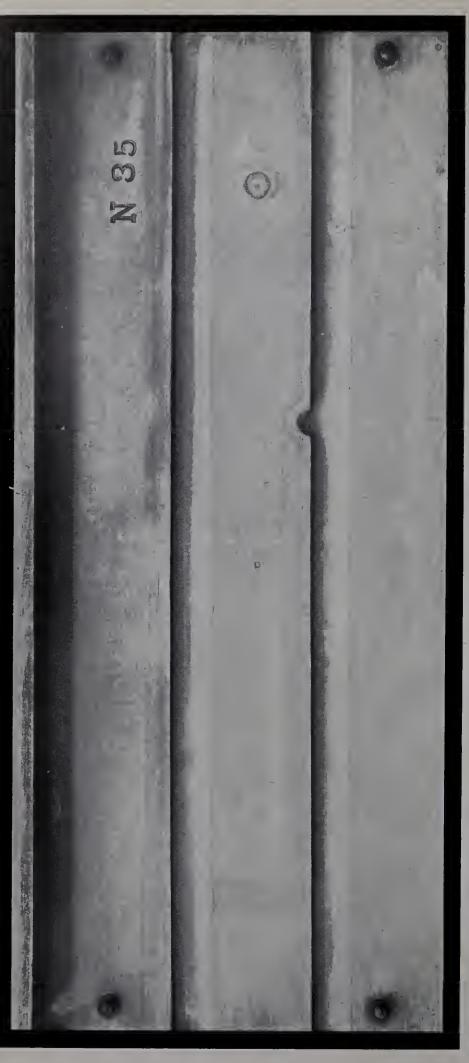
100%



Formula No. 34

Test Panel No. 34

Results of Inspection, Aug. 29, 1912: Chalking: Medium Checking: Medium General Condition: Fair Remarks: Surface dark and rough 55 88 88 100% Basic Carbonate-White Lead......Basic Sulphate-White Lead......



Formula No. 35

Test Panel No. 35

Results of Inspection, Aug. 29, 1912: General Condition: Fair Chalking: Heavy Checking: Heavy 50% Basic Sulphate-White Lead.... Basic Carbonate-White Lead.....

In the Pittsburgh district after the initial chalking of a paint has progressed, there is observed in some instances a darkened surface is often removed to a great extent by the progressive chalking, or so-called "second chalking period," through which a paint will sometimes go. Remarks: Darkened surface is spotting off in places, probably due to second chalking

74



Formula No. 36

Test Panel No. 36

Results of Inspection, Aug. 29, 1912: Chalking: Very heavy Checking: Medium General Condition: Poor Remarks: Rough surface; transparent. 100%

Silica



